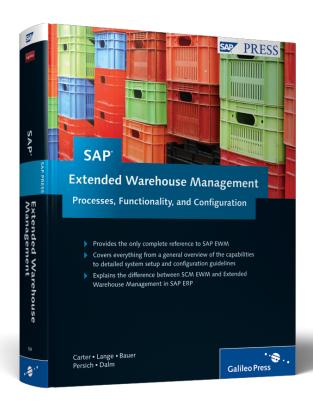


M. Brian Carter, Joerg Lange, Frank-Peter Bauer, Christoph Persich, Tim Dalm

SAP® Extended Warehouse Management: Processes, Functionality, and Configuration





Contents at a Glance

1	Introduction to SAP Extended Warehouse Management	27
2	Organizational Structure	37
3	The Warehouse Structure	55
4	Product Master Data	117
5	Other Warehouse Master Data	175
6	Warehouse Stock Management	229
7	Warehouse Document Types	307
8	Integration from ERP to EWM	327
9	Inbound Processing	343
10	Outbound Processing	411
11	Production Supply	469
12	Internal Warehouse Movements	483
13	Configuring Multistep Warehouse Movements	517
14	Physical Inventory	531
15	Warehouse Monitoring and Reporting	555
16	Exception Handling	585
17	Cross-Docking	607
18	Yard Management	631
19	Value-Added Services (VAS)	649
20	Kitting	667
21	Labor Management	687
22	Data Capture and Resource Optimization	713
23	Integration with Other Applications	755
24	Post-Processing Framework and Form Printing	781
25	Authorizations and Roles and Data Archiving	789
26	Deploying Extended Warehouse Management	797
27	Conclusion	815

Contents

Ac	knowl	edgments	25
1	Intr	oduction to SAP Extended Warehouse Management	27
	1.1	Background and History	27
	1.2	The Evolution of SAP WMS	29
	1.3	The EWM Brand	33
	1.4	Target Audience	35
	1.5	Summary	36
2	Org	anizational Structure	37
	2.1	Plants	39
	2.2	Storage Locations	40
	2.3	Warehouses	42
		2.3.1 Defining the Warehouse Numbers	42
		2.3.2 Integrating to DWM and EWM	45
		2.3.3 Specifying the Warehouse Management Methodology	46
		2.3.4 Delivery Split Indicators	49
		2.3.5 Connecting ERP to EWM	50
		2.3.6 Defining the Warehouse in EWM	50
		2.3.7 Assigning the Warehouse in EWM to the	
		ERP Warehouse	52
		2.3.8 Assigning Business Partners and Supply Chain Units	52
	2.4	Summary	53
3	The	Warehouse Structure	55
	3.1	Storage Types	56
	١. د	3.1.1 General	58
		3.1.2 Putaway Control	56 65
		3.1.3 Stock Removal Control	79
		3.1.4 Goods Movement Control	83
		3.1.5 Replenishment	86
		J.I.J INCPICINISHINCHE	00

	3.2	Storage	Sections	87
	3.3	Storage	Bins	88
		3.3.1	Creating Storage Bins	89
		3.3.2	Generating Storage Bins Using Storage Bin Structures	94
		3.3.3	Mass Change to Bins	98
		3.3.4	Setting Up Storage Bin Sorting	98
		3.3.5	Fixed Bin Assignments	99
		3.3.6	Creating Verification Fields	101
		3.3.7	Printing Labels for Storage Bins	102
	3.4	Activity	Areas	105
	3.5	Doors a	and Staging Areas	107
	3.6	Work C	enters	110
		3.6.1	Work Center Layout	110
		3.6.2	Creating Work Centers	111
		3.6.3	Optimizing Work Center Determination	114
	3.7	Summa	ry	115
4	Proc	duct Ma	ster Data	117
	1100	adet mi	oct bata	/
	4.1	The ERI	P Material Master	117
		4.1.1	Existing Views of the ERP Material Master	118
		4.1.2	WM Execution	121
		4.1.3	WM Packaging	124
		4.1.4	Integrating the ERP Material Master to EWM	126
	4.2	The EW	/M Product Master	130
		4.2.1	General	132
		4.2.2	Properties	133
		4.2.3	Units of Measure	139
		4.2.4	Classification	143
		4 2 5	Packaging Data	144
		4.2.5	Packaging Data	
		4.2.5 4.2.6	Storage	150
		4.2.6	Storage	150
		4.2.6 4.2.7	Storage	150 155
	4.3	4.2.6 4.2.7 4.2.8 4.2.9	Storage Warehouse Data Slotting	150 155 163

5	Oth	er War	ehouse Master Data	175
	5.1	Busine	ss Partner Data	175
		5.1.1	Customers	179
		5.1.2	Vendors	182
		5.1.3	Employees	182
		5.1.4	Plants	183
		5.1.5	Other Business Partner Roles	183
	5.2	Supply	Chain Units (SCUs)	184
		5.2.1	Maintaining SCUs	184
		5.2.2	Assigning SCUs to the Warehouse	185
		5.2.3	Using SCUs in Transportation	186
		5.2.4	Assigning Calendars to SCUs	186
	5.3	Master	Data for Transportation	187
		5.3.1	Prerequisite Configuration	187
		5.3.2	Transportation Hierarchy	188
		5.3.3	Transportation Lanes	188
		5.3.4	Transportation Zones	189
		5.3.5	Transportation Routes	191
		5.3.6	Carriers as Business Partnerss	193
		5.3.7	Carrier Profiles	193
	5.4	Packag	ring Materials	194
	5.5	Packag	ring Specifications	196
		5.5.1	Structure of the Packaging Specification	197
		5.5.2	Creating a Packaging Specification	199
		5.5.3	Activating the Packaging Specification	200
		5.5.4	Distributing Packaging Specifications	201
		5.5.5	Determination of Packaging Specifications	202
	5.6	Produc	tion Master Data	203
		5.6.1	Creating Production Supply Areas	203
		5.6.2	Mapping Production Supply Areas	205
		5.6.3	Assigning Bins for Production Supply	206
	5.7	Resour		209
		5.7.1	Resource Types	210
		5.7.2	Execution Priorities	211
		5.7.3	Resource Groups	212
		5.7.4	Queues	213

	5.8	5.7.5 5.7.6 5.7.7 5.7.8 5.7.9 5.7.10 5.7.11 5.7.12 5.7.13 Summa	Queue Sequences Queue Types Queue Type Sequences Standard Bin (or "Start Bin") Tracking the Current Storage Bin Maintaining Users Resource Execution Constraints (RECs) Processors Presentation Devices	215 216 216 217 217 217 218 221 226 228
6	War	ehouse	Stock Management	229
	6.1	Quants	5	230
		6.1.1	Definition of a Quant	230
		6.1.2	Adding To Existing Quants	231
		6.1.3	Displaying Quants	231
		6.1.4	Stock Visibility on Storage Bins, Resources, and	
			Transportation Units	233
		6.1.5	Physical Stock and Available Stock, Incoming	
			and Outgoing Stock	236
		6.1.6	Logistics Inventory Management Engine (LIME)	238
	6.2	Stock T	Types	239
	6.3	Owner		244
	6.4	Party E	ntitled to Dispose	246
		6.4.1	Stocks from a Single Plant in One Warehouse	247
		6.4.2	Stocks from Several Plants in One Warehouse	249
		6.4.3	Background on the Party Entitled to Dispose	250
		6.4.4	Link between Custodian, Party Entitled to Dispose,	
			and Owner	251
	6.5	Batch /	Wanagement	251
		6.5.1	Batch Management in EWM	253
		6.5.2	Batches in the Goods Receipt Process	254
		6.5.3	Batches in Goods Issue Process	255
	6.6		nentary Batch Management	256
		6.6.1	Distribute Documentary Batch Management	
			Settings to EWM	258

6.7	Serial N	Number Management	258			
	6.7.1	Setting Up Serial Number Profiles	261			
	6.7.2	Serial Numbers in Delivery Processing	266			
	6.7.3	Provisional Serial Numbers	271			
	6.7.4	Serial Numbers in Warehouse Tasks	272			
	6.7.5	Serial Numbers in the Warehouse Management				
		Monitor	274			
	6.7.6	General Settings for Using Serial Numbers in EWM	275			
6.8	Handling Unit Management					
	6.8.1	Structure of an HU Hierarchy	277			
	6.8.2	Packaging Materials	278			
	6.8.3	Empty HUs in EWM	278			
	6.8.4	Printing HUs	279			
	6.8.5	Smart Forms Available in EWM Standard for				
		Printing HUs	279			
	6.8.6	PPF Framework and Condition Maintenance for				
		HU Printing	280			
	6.8.7	Status Management	281			
	6.8.8	Unique Identification of HUs Using Serialized Shipping				
		Container Code (SSCC) Numbers	282			
6.9	Transpo	ortation Units	283			
6.10		dentification	283			
	6.10.1	Creation of Stock Identification	284			
	6.10.2	Deletion of a Stock Identification	285			
	6.10.3	Use of Stock Identification	285			
	6.10.4	Splitting a Stock Identification	286			
6.11	Shelf-Li	ife Expiration Date Control	286			
	6.11.1	Master Data for SLED Control	287			
	6.11.2	SLED Control in Goods Receipt Process	288			
	6.11.3	SLED Control in Goods Issue Process	290			
	6.11.4	Monitoring SLED of Warehouse Stock	290			
6.12	Catch V	Neight Management	291			
	6.12.1	Activating CWM per Product	292			
	6.12.2	Integration of CWM into the EWM Processes	293			
	6.12.3	Integration of CWM into the EWM Delivery Process	294			
	6.12.4	Integration of CWM to Physical Inventory	296			
6.13	Trackin	g Country of Origin	298			
	6.13.1	Country of Origin without Batch Management	299			
	6.13.2	Country of Origin with Batch Management	299			

6.15	6.14.1 Stock Determination 6.14.2 Stock Valuation Special Stocks 6.15.1 Sales Order Stock 6.15.2 Project Stock	300 300 303 303 304 305 305
War	ehouse Document Types	307
7.1 7.2 7.3 7.4 7.5 7.6 7.7 7.8 7.9 7.10	Inbound Delivery Documents Outbound Delivery Documents Warehouse Tasks 7.3.1 Product Warehouse Tasks 7.3.2 Handling Unit Warehouse Tasks 7.3.3 Yard Warehouse Tasks Warehouse Orders 7.4.1 The Warehouse Order Concept 7.4.2 Warehouse Order Creation Rules 7.4.3 Warehouse Orders for Physical Inventory Documents Waves Physical Inventory Documents Value-Added Service Orders Stock Transfers and Posting Changes Quality Inspection Documents Summary	307 310 312 313 314 314 315 316 318 319 321 322 324 325
Inte	gration from ERP to EWM	327
8.1 8.2 8.3 8.4	Basic System Setup Master Data Integration Delivery Integration Purchase Order and Production Order Integration 8.4.1 Pulling Expected Goods Receipts into EWM from ERP 8.4.2 Pushing Expected Goods Receipts from ERP to EWM Summary	329 330 337 339 340 341 342
	6.15 6.16 War 7.1 7.2 7.3 7.4 7.5 7.6 7.7 7.8 7.9 7.10 Integ 8.1 8.2 8.3 8.4	6.14.2 Stock Valuation 6.15 Special Stocks 6.15.1 Sales Order Stock 6.15.2 Project Stock 6.16 Summary Warehouse Document Types 7.1 Inbound Delivery Documents 7.2 Outbound Delivery Documents 7.3 Warehouse Tasks 7.3.1 Product Warehouse Tasks 7.3.2 Handling Unit Warehouse Tasks 7.3.3 Yard Warehouse Tasks 7.4.1 The Warehouse Order Concept 7.4.2 Warehouse Order Creation Rules 7.4.3 Warehouse Order Creation Rules 7.4.4 Wavehouse Order Sorder Creation Rules 7.5 Waves 7.6 Physical Inventory Documents 7.7 Value-Added Service Orders 7.8 Stock Transfers and Posting Changes 7.9 Quality Inspection Documents 7.9 Quality Inspection Documents 7.10 Summary Integration from ERP to EWM 8.1 Basic System Setup 8.2 Master Data Integration 8.3 Delivery Integration 8.4 Purchase Order and Production Order Integration 8.4.1 Pulling Expected Goods Receipts into EWM from ERP 8.4.2 Pushing Expected Goods Receipts from ERP to EWM

9	Inbo	und Pro	ocessing	343
	9.1	Goods I 9.1.1	Receipt Notification	344
		9.1.2	Shipping Notice	345
			Production Order	352
		9.1.3	Setup for Inbound Delivery Processing	354
	9.2	Truck A	rrival and Yard Management	360
		9.2.1	Setting Up Yard Management	364
	9.3	Goods I	Receipt Preparation	365
		9.3.1	Administrative Goods Receipt Based on ASNs	365
		9.3.2	Administrative Goods Receipt Based on EGRs	367
	9.4	Unloadi	ing and Goods Receipt	369
		9.4.1	Unloading	369
		9.4.2	Visual Inspection and Completeness Check	370
		9.4.3	Posting Goods Receipt	372
	9.5	Putawa	y Processing	372
		9.5.1	Process-Oriented Storage Control for Inbound	
			Processes	373
		9.5.2	Layout-Oriented Storage Control for Inbound	
			Processes	375
		9.5.3	Combined Storage Control for Inbound Processing	375
		9.5.4	Quality Inspection in Inbound Processes	375
		9.5.5	Deconsolidation	378
		9.5.6	Value Added Services	381
		9.5.7	Putaway	382
	9.6	Slotting	<u></u>	393
	9.7	Quality	Management in EWM	400
		9.7.1	Quality Inspection Engine Architecture	400
		9.7.2	Quality Inspection Engine Data	401
		9.7.3	Counting	403
	9.8	Summa	ry	408
10	Out	oound_F	Processing	411
	10.1	Outbou	ınd Delivery Creation	411
		10.1.1	Outbound Processing for Sales Orders	412

		10.1.2	Direct Outbound Delivery Process	414
	10.2	Overviev	v of Outbound Processing in the Warehouse	416
	10.3	Route De	etermination	422
		10.3.1	Executing the Route Determination	422
		10.3.2	Setting Up Route Determination	426
	10.4	Details o	f Warehouse Process Steps	427
		10.4.1	Warehouse Process Type Determination	427
		10.4.2	Wave Management	429
		10.4.3	Warehouse Order Creation during Outbound Processes .	435
		10.4.4	Storage Type Determination	440
		10.4.5	Stock Removal Strategies	443
		10.4.6	Storage Control in the Outbound Processes	446
		10.4.7	Picking Execution — Optimization of Picking	447
		10.4.8	Execution with Picking List	447
		10.4.9	Execution with Mobile Devices	449
		10.4.10	Cancelling Picking	452
		10.4.11	Pick Denial	453
		10.4.12	Pick, Pack, and Pass	453
		10.4.13	Pick Point Handling	456
		10.4.14	Packing	458
		10.4.15	Door and Staging Area Determination	460
		10.4.16	Loading, Shipping, and Freight Order Management	462
		10.4.17	Freight Order Management	464
		10.4.18	Invoice Before Goods Issue	465
		10.4.19	Posting Goods Issue	467
	10.5	Summary	/	468
1	Prod	luction S	Supply	469
			~FF.)	
	11.1	Organiza	tional Structure for Production Supply	469
		11.1.1	Single EWM Warehouse	469
		11.1.2	Separate EWM Warehouse	470
		11.1.3	Non-EWM-Managed Storage Location	471
		11.1.4	Configuring the Organizational Structure for	
			Production Supply	472
	11.2	_	Jp the Integration to Production	472
	11.3	Executing	g the Production Supply	476
		11.3.1	Production Staging	477
		11.3.2	Executing the Picks for Production	478

	11.4	11.3.3 Goods Issue and Backflushing	480 481	
12	Inte	rnal Warehouse Movements	483	
	12.1 Replenishment			
		12.1.1 Planned and Unplanned Replenishment	484	
		12.1.2 Configuration for Replenishment	484	
		12.1.3 Planned Replenishment	489	
		12.1.4 Order-Related Replenishment	492	
		12.1.5 Crate Part Replenishment	496	
		12.1.6 Direct Replenishment	498	
		12.1.7 Automatic Replenishment	500	
	12.2	Rearrangement	500	
		12.2.1 Additional General Configuration for Rearrangement	501	
		12.2.2 Master Data for Determination of Optimal Storage Bins	505	
		12.2.3 Execution of Rearrangement	507	
		12.2.4 Alerts for Rearrangement	509	
	12.3	Ad Hoc Moves	511	
	12.1	12.3.1 RF Creation and Execution of Ad Hoc Warehouse Tasks	512	
		Posting Changes	513 515	
	12.5	Summary	515	
13	Conf	figuring Multistep Warehouse Movements	517	
	13.1	Introduction	517	
	13.1	13.1.1 Storage Control in Inbound	518	
		13.1.2 Storage Control in Outbound	520	
		13.1.3 Storage Control for Warehouse Internal Movements	522	
	13.2	Process-Oriented Storage Control	524	
		13.2.1 Definition of Storage Process	524	
	13.3	Layout-Oriented Storage Control	527	
		Summary	529	
		·		
14	Phys	ical Inventory	531	
	14.1	Introduction	531	
	14.2	Physical Inventory Process	534	

	14.3	Physical Inventory Objects	535
		14.3.1 Physical Inventory Documents	535
		14.3.2 Physical Inventory Areas	540
		14.3.3 Difference Analyzer	541
		14.3.4 Physical Inventory Using External Systems	543
		14.3.5 Stock Comparison to ERP	544
		14.3.6 Posting Differences Automatically	544
	14.4	Supported Methods for Physical Inventory	545
		14.4.1 Ad Hoc Physical Inventory	545
		14.4.2 Annual Physical Inventory	545
		14.4.3 Low Stock Check (Storage Bin Specific)	545
		14.4.4 Putaway Physical Inventory	546
		14.4.5 Cycle Counting	546
		14.4.6 Storage Bin Check	547
	14.5	Integration to Resource Management	548
	14.6	Monitoring the Physical Inventory Progress	550
	14.7	Summary	553
15	War	ehouse Monitoring and Reporting	555
	15.1	Warehouse Management Monitor	555
		15.1.1 Overview of the Warehouse Monitor	556
		15.1.2 Personalizing the Warehouse Monitor	
	15 2	•	559
	15.2	Easy Graphics Framework	566
		Easy Graphics Framework	
		Easy Graphics Framework	566
	15.3	Easy Graphics Framework	566 567
	15.3	Easy Graphics Framework	566 567 574
	15.3	Easy Graphics Framework	566 567 574 575
	15.3	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration	566 567 574 575 575
	15.3	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content	566 567 574 575 575 577
	15.3	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content 15.4.3 BW Objects for Reporting	566 567 574 575 575 577 577
	15.3 15.4	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content 15.4.3 BW Objects for Reporting 15.4.4 Extraction Process	566 567 574 575 575 577 577 581
	15.3 15.4	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content 15.4.3 BW Objects for Reporting 15.4.4 Extraction Process 15.4.5 Reporting Tools	566 567 574 575 575 577 577 581 582
16	15.3 15.4 15.5	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content 15.4.3 BW Objects for Reporting 15.4.4 Extraction Process 15.4.5 Reporting Tools Summary	566 567 574 575 575 577 577 581 582
16	15.3 15.4 15.5	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content 15.4.3 BW Objects for Reporting 15.4.4 Extraction Process 15.4.5 Reporting Tools Summary	566 567 574 575 575 577 577 581 582 584
16	15.3 15.4 15.5	Easy Graphics Framework 15.2.1 Enhancing the Warehouse Cockpit Graphical Warehouse Layout Warehouse Reporting 15.4.1 Overview of EWM BW integration 15.4.2 EWM-Specific Reporting Content 15.4.3 BW Objects for Reporting 15.4.4 Extraction Process 15.4.5 Reporting Tools Summary	566 567 574 575 575 577 581 582 584

		16.1.2	Defining a New Exception Code	588
	16.2	Using E	xception Codes	592
	16.3	Managi	ing Stock Transport Order (STO) Exceptions	597
		16.3.1	Background and Overview of STOs	597
		16.3.2	General Customizing for STO Discrepancies	598
		16.3.3	General Customizing for STO Discrepancies	598
		16.3.4	Carrier Responsibility	599
		16.3.5	Shipper Responsibility	599
		16.3.6	Correction Delivery for the Shipping Warehouse	
			to Clear Difference	601
		_	ng Exceptions at Cross-Docking	602
	16.5	Confirm	nation Corrections	604
	16.6	Summa	ry	606
17	Cros	s-Dock	ing	607
	171	T	antable of Course Dealine (TCD)	<i>C</i> 10
	17.1		ortation Cross Decking (TCD)	610
		17.1.1 17.1.2	Cross-Docking Routes	611 613
		17.1.2	TCD Storage Locations	615
		17.1.3	Integration of TCD into EWM Stock Processing	617
		17.1.4	TCD for Contract Packagers	617
	17.2		riggered Opportunistic Cross-Docking	618
	17.2	17.2.1	Variants of Opportunistic Cross-Docking	618
		17.2.1	Activating Opportunistic Cross-Docking	619
	17.3		Indise Distribution	623
	17.3		eployment and Pick From Goods Receipt	625
	17.4	17.4.1	Putaway Delay at Goods Receipt in EWM	627
		17.4.2	Integration of PD and PFGR into the EWM Storage	027
		17.4.2	Control	628
	17.5	Summa	ry	629
			.,	0_0
18	Yard	Manag	gement	631
	18.1		anagement Structure	632
	18.2	Transpo	ortation Units and Vehicles	634
		18.2.1	9	635
		18.2.2	Other Functions of the Transportation Unit UI	637

		18.2.3 Creating Vehicles	639
		18.2.4 Other Functions of the Vehicle UI	640
	18.3	Check-In and Check-Out	642
		Yard Movements	643
		Monitoring the Yard	646
		Interfacing Yard Data to ERP	647
	18.7	Summary	648
40	Mala	- Add Comicae (MAC)	C40
19	vaiu	e-Added Services (VAS)	649
	19.1	Configuration and Master Data for VAS	650
		19.1.1 Configuration for VAS	650
		19.1.2 Master Data for VAS	653
	19.2	VAS Order Creation	656
	19.3	VAS Integration in Warehouse Processes	656
		19.3.1 VAS for Outbound Process	657
		19.3.2 Using the VAS Work Center and VAS Execution	660
		19.3.3 Effort Codes and Consumption of Auxiliary Materials	662
		19.3.4 VAS for Inbound Processes	664
		19.3.5 VAS for Internal Processes	665
	19.4	Summary	666
20	Kitti	ing	667
	20.1	Kit to Order using ERP Sales Orders	668
	20.1	20.1.1 Kit to Order at a Work Center Using VAS Orders	669
		20.1.2 Kit to Order at a Work Center without VAS Orders	678
		20.1.3 Kit to Order During Picking	678
	20.2	Kit to Stock	681
	20.2	20.2.1 Kit to Stock Using an ERP Production Order	681
		20.2.2 Kit to Stock Initiated from VAS Orders in EWM	682
	20.3	Reverse Kitting	684
		Summary	686
			555
21	Labo	or Management	687
	21.1	Activating Labor Management	600
	21.1	Activating Labor Management	688 690
	Z 1.Z	Master Data for Labor Management	りどり

		21.2.1	Processors	690
		21.2.2	Formulas and Conditions	691
	21.3	Engine	ered Labor Standards	695
		21.3.1	Determining Engineered Labor Standards	695
		21.3.2	Uploading Engineered Labor Standards	696
	21.4	Direct I	Labor Activities	698
		21.4.1	Capturing Start and End Times	698
		21.4.2	Travel Distance and Travel Time	700
	21.5	Indirect	t Labor Activities	701
		21.5.1	Creating Indirect Activity Types	701
		21.5.2	Entering Indirect Activities on the GUI	702
		21.5.3	Entering Indirect Activities on a Mobile Device	702
	21.6	Calcula	ting Workload for Planning	703
		21.6.1	Assigning the Planning Activity Area	704
		21.6.2	Calculating the Planned Workload	704
		21.6.3	Preprocessing	705
		21.6.4	Viewing Planned Workload in the Warehouse Monitor	706
		21.6.5	Operational Planning	707
		21.6.6	Loading Planning and Simulation Results	708
	21.7	Employ	vee Performance	708
		21.7.1	Creating the Employee Performance Documents	708
		21.7.2	Efficiency versus Utilization	709
		21.7.3	Viewing Calculated Results on Mobile Devices	710
		21.7.4	Viewing Employee Performance in the Warehouse	
			Monitor	711
	21.8	Summa	ıry	711
)	Data	Cantu	re and Resource Optimization	713
	Duce	capta	re and resource optimization imminiminimini	7 13
	22.1	Overvie	ew of Data Capture Methods for Warehousing	714
	22.2		cal Mobile Data Capture Integration	714
	22.3	Resour	ce Management and Warehouse Optimization	720
		22.3.1	Users	720
		22.3.2	Resources	721
		22.3.3	Queues	722
		22.3.4	Resource Groups	723
		22.3.5	Resource Types	724

	22.4	System-Guided Processing	725
		22.4.1 Monitoring of the Resources	729
	22.5	RF Framework	731
		22.5.1 Advantages of the EWM RF Framework	732
		22.5.2 Setup of the RF Framework	732
		22.5.3 Enhancing the EWM RF Transactions	735
		22.5.4 Personalization of the EWM RF Transaction	738
	22.6	Comparison of the Mobile Online User Interface Technologies	739
		22.6.1 SAP Console	739
		22.6.2 SAP Web SAP Console	740
		22.6.3 SAP ITSmobile	741
		22.6.4 SAP ABAP and Java Web Dynpro	745
		22.6.5 Third-Party Integration	746
		22.6.6 Windows Terminal Server and Citrix Integration	747
	22.7	Integration of the Other Technologies	747
		22.7.1 Pick-by-Voice Integration	747
		22.7.2 RFID Integration	749
	22.8	Summary	754
23	Inte	gration with Other Applications	755
23			
23	Inte ₃	Integration with CRM	756
23		Integration with CRM	756 756
23		Integration with CRM	756 756 757
23		Integration with CRM	756 756 757 758
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing	756 756 757 758 758
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC	756 756 757 758 758 759
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs	756 756 757 758 758 759 760
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs	756 756 757 758 758 759 760
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP	756 756 757 758 758 759 760 760
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting	756 756 757 758 758 759 760 760 761
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting 23.3.2 Inbound Receipts for Vendor Purchases	756 757 758 758 759 760 760 761 761 762
23	23.1	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting 23.3.2 Inbound Receipts for Vendor Purchases 23.3.3 Inbound and Outbound Deliveries for Stock Transfers	756 757 758 758 759 760 760 761 761 762 763
23	23.2	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting 23.3.2 Inbound Receipts for Vendor Purchases 23.3.3 Inbound and Outbound Deliveries for Stock Transfers 23.3.4 Kit to Stock	756 757 758 758 759 760 761 761 762 763 764
23	23.1 23.2 23.3	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting 23.3.2 Inbound Receipts for Vendor Purchases 23.3.3 Inbound and Outbound Deliveries for Stock Transfers 23.3.4 Kit to Stock Integration with Global ATP	756 756 757 758 758 759 760 761 761 762 763 764 764
23	23.2 23.3 23.4 23.5	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting 23.3.2 Inbound Receipts for Vendor Purchases 23.3.3 Inbound and Outbound Deliveries for Stock Transfers 23.3.4 Kit to Stock Integration with Global ATP Integration with Global Trade Services (GTS)	756 757 758 758 759 760 761 761 762 763 764 764 765
23	23.1 23.2 23.3	Integration with CRM 23.1.1 Business Partners 23.1.2 Outbound Orders and Deliveries 23.1.3 CRM Sales Order Status Updates 23.1.4 Returns Order Processing Integration with SNC 23.2.1 Integration with ASNs 23.2.2 Integration of Return ASNs Integration with SPP 23.3.1 Demand and Forecast Data for Slotting 23.3.2 Inbound Receipts for Vendor Purchases 23.3.3 Inbound and Outbound Deliveries for Stock Transfers 23.3.4 Kit to Stock Integration with Global ATP	756 756 757 758 758 759 760 761 761 762 763 764 764

	23.8	Master Data Integration	767
	23.9	Integration with Inventory Management	768
		23.9.1 Adjustments from Inbound and Outbound Deliveries	768
		23.9.2 Posting Changes	768
		23.9.3 Physical Inventory Adjustments	769
		23.9.4 Comparing and Synchronizing Inventory	769
	23.10	Integration with Purchasing	771
		23.10.1 Transfer of ASNs and Inbound Deliveries	771
		23.10.2 Downloading Expected Receipts for	
		Purchase Orders	771
		23.10.3 Inbound Delivery Creation in EWM	772
	23.11	Integration with ERP Sales and Distribution	772
		23.11.1 Integrating Deliveries from ERP to EWM	772
		23.11.2 Processes Supported Using ERP SD	772
	23.12	Integration with PP	773
		23.12.1 Production Receiving	773
		23.12.2 Production Supply	773
		23.12.3 Kit to Stock	773
	23.13	Integration with Finance	774
		23.13.1 Goods Movements	774
		23.13.2 Material Valuation	775
		23.13.3 VAS Billing	775
	23.14	Integration with HCM	775
		23.14.1 Employee Data	775
		23.14.2 Performance Data	776
		Integration with Material Flow Systems	777
	23.16	Integration with Warehouse Subsystems	779
		23.16.1 Integration with Warehouse Control Units	779
		23.16.2 Integration with Voice Picking Systems	780
	23.17	Summary	780
24	Post-	Processing Framework (PPF) and Form Printing	781
	24.1	Overview of the PPF	781
	24.2	Administration of the PPF	782
	∠ ⊤.∠	24.2.1 Defining Action Profiles and Actions	783
		24.2.2 Condition Configuration	785
	24.3	Printing in EWM Using PPF	787
	24.3	Summary	788
	Z T.T	Juliniary	, 55

25	Auth	orizati	ons and Roles and Data Archiving	789
	25.1	Author	izations and Roles	789
	23.1	25.1.1	The Authorization Concept	790
		25.1.2	Control of Authorizations for EWM	791
		25.1.3		792
	25.2		rchiving	794
			ry	795
			,	
26	Dep	loying I	Extended Warehouse Management	797
	26.1	Denlov	ment Options for EWM	797
	20.1	26.1.1	Deploying EWM on SCM	798
		26.1.2	Deploying EWM on ERP	799
		26.1.3	The Standard Connection to ERP	800
		26.1.4	Connecting EWM to Older Releases of ERP	800
		26.1.5	Connecting EWM to a Non-SAP ERP	800
		26.1.6	Deploying EWM in a Mixed Warehousing	
			Environment	801
		26.1.7	EWM Sizing and Deciding How Many Servers	
			to Deploy	801
		26.1.8	Deciding Where to Position Your EWM Servers	803
		26.1.9	High Availability for EWM	804
	26.2	Automa	atic Configuration	804
		26.2.1	BC Sets for EWM Configuration	804
		26.2.2	Executing and Troubleshooting BC Sets	806
	26.3		pads	807
		26.3.1	Loading Business Partners	807
			Loading Products	808
			Loading Storage Bins	809
			Loading Storage Bin Sorting	810
			Loading Packaging Specifications	810
			Loading Stock	812
			Loading Labor Management (LM) Data	813
	26.4	Summa	ry	813

27	Cond	clusion	815
2	27.2	What We Covered Key Learnings	816
		The Future of EWM Next Steps	
		tionsors	
Index			

The SAP^{\otimes} Extended Warehouse Management (EWM) application provides functionality for managing complex scenarios for high-volume distribution operations.

Introduction to SAP Extended Warehouse Management

This text provides you with the information you need to understand the SAP EWM solution, including the functions that it supports, how to set up those functions, and how to get started with a project that will utilize those functions to support your warehouse operations. In this chapter, we will start by providing some background and history on SAP's warehousing applications, tell you how SAP EWM evolved, inform you about the variations of the EWM brand, and tell you who this text is for and how to use it. We hope that the text serves to inform and educate you and help you make the right decisions regarding your EWM implementation.

1.1 Background and History

In the past few decades, warehouses have evolved from simple receiving, storage, and shipping facilities to full-scale, high-volume, flow-through distribution operations. Global competition has driven businesses to hold less inventory and to get their products to market both faster and with more precise timing than in the past. Competition has also driven both local and global corporations to become leaner and more efficient and to react faster to both changes in the marketplace and in the internal business environment. Constantly shifting business priorities, increasing seasonality of products, faster business cycles, and more frequent mergers and acquisitions are just some of the market conditions that lead to intense pressure on warehouses to increase efficiency while still providing flexibility to the business to allow it to react to changing demands.

At the same time, disproportionate increases in costs of labor, raw materials, and real estate threaten to drive warehousing costs higher, impeding companies' ability to make a profit. For some companies, this pressure to perform effective logistics operations is too great or comes at too great a cost, and they are increasingly turning to outsourced solutions, such as third-party logistics providers, to cost-effectively handle the volumes of products and ever-changing business requirements. However, this just shifts the burden to a whole new group of people, upon whom the pressures are even more intensified by the need to not only maintain flexibility for a single organization, but to maintain flexibility across multiple organizations. To top it off, those organizations often have very different products, processes, business requirements, and management styles.

This increase in pressure on warehouses to do more with less has led to a corresponding increase in the complexity of business processes. In turn, this increasing complexity of business processes then requires both an increase in talent of warehouse managers and an increase in capabilities of the systems that help those managers run their businesses.

The evolution of the warehouse management system (WMS) software industry has run parallel to the changes in the warehousing and distribution marketplace, with ever-increasing business process capabilities supported by more and more capable WMSs delivered by companies who specialize in standardized software. However, there are still companies who prefer to run their own bespoke systems filled with functionality specific to their own businesses and supported by armies of programmers. But more and more, those companies are realizing the benefits in the total cost of ownership (TCO) of using standard software solutions that also meet their business needs. And those companies are turning to software vendors like SAP for their software solutions.

Since 1972, SAP has specialized in providing standard software solutions for common business processes. Since the first release of R/1 a year after the company's founding, SAP has constantly evolved their products to expand into new markets or to match the changing business needs of their customer base. Through the R/2 days in the late 1970s and 1980s, SAP delivered software to not only meet the needs of back-office functions like finance and purchasing, but began to move more and more to the front lines of managing the product manufacturing, sales, and distribution. In the early 1990s, SAP delivered its flagship client-server product, SAP R/3, and it has continued to enhance that application throughout its lifecycle. The SAP R/3 product evolved in the early 2000s into what is today known

as SAP ERP. In the meantime, starting in the late 1990s, SAP began to deliver, in addition to its core ERP functions, specialized functions for Customer Relationship Management (CRM), Supply Chain Management (SCM), and Business Warehousing (BW). The collective release of these products was dubbed the "New Dimension" products, representing a new dimension in enterprise software.

In the 2000s, SAP continued to refine and expand those products, delivering release after release of new and revised functionality. As part of this wave of new and expanded functionality, SAP delivered the first release of SAP EWM in 2005. At the time, EWM was part of the SAP SCM solution and could not be delivered separately. Since then, SAP has delivered the capability to deploy EWM as an addon to SAP ERP, allowing EWM to break free from its SCM roots and enjoy its own product naming and branding - SAP EWM.

In this text, we will discuss SAP EWM, including its history, configuration, implementation, utilization for solving common business problems, and extension to solve implementations specific business problem. We will discuss the functionality of the latest release, SAP EWM 7.0. Unless otherwise specified, all screenshots and product descriptions are specific to the SAP EWM 7.0 solution.

The Evolution of SAP WMS 1.2

Even as early as release R/2, SAP contained functionality for locating products in the warehouse. At the time, it was a basic locator system, but it provided the baseline for SAP's foray into the warehouse management (WM) world. In 1993, SAP released R/3 Release 2.0 and with it, its first warehousing application on the client server framework. Back then, SAP WM only covered the basics of a warehousing application, namely to track product in multiple bins in the warehouse and assign pallet identification labels, or pallet IDs, to the product in the bin. In SAP parlance, these pallet IDs were known as storage units.

Since its initial releases, SAP has extended its WM application with additional functionality including:

- ▶ integration to SAP R/3 Production Planning, Quality Management, and Logistics Information Systems (in SAP R/3 Release 3.0 and 3.1)
- ▶ wave picking, warehouse monitoring, and integration to SAP R/3 Human Resources (HR) (in SAP R/3 Release 4.0)

- ▶ decentralized WM and radio frequency support (in SAP R/3 Release 4.5)
- ▶ support for handling unit (HU) management (an Inventory Management–level method for tracking pallet IDs across plants, storage locations, and warehouses) and packing station capabilities (in SAP R/3 Release 4.6)
- ▶ task and resource management for handling multistep movements that could be performed by multiple resources (in SAP R/3 Enterprise (4.7) Extension Set 1.1)
- support for yard management, cross-docking, and value-added services (VAS)
 (in SAP R/3 Enterprise (4.7) Extension Set 2.0)

In parallel, businesses around the world started to use the SAP WM system to manage more and more complex warehouses and distribution centers. As the product grew, the customer base grew with it, and today, SAP WM is deployed by more than 5,000 SAP customers worldwide.

In 2005, SAP released version 5.0 of its SCM software, and with it, released the first version of its SAP SCM EWM software. This version of the WM software was completely separate architecturally from the SAP WM from ERP. Although they shared some common themes in terms of capabilities, the SAP EWM was designed from the ground up with the needs of complex, highly automated, high-volume distribution centers in mind.

The design of the solution was based on a coordinated effort between the industry, solution, and development experts at SAP and a set of development partners who brought extensive business expertise on high-volume planning, order fulfillment, and distribution operations. SAP worked together with its development partners in a strategic development project that lasted over three years to design and deploy a standard software solution that would compete in the marketplace with the most advanced WMS. SAP and the development partners engaged in this effort to build a complete set of software solutions to manage their complex, high-volume service parts operations — not just a WMS, but also a planning and fulfillment system that would coordinate together perfectly to manage entire operations. Today, those applications, including SAP CRM, SAP ERP, and SAP SCM, including the Service Parts Planning and EWM applications, are marketed together in the SAP Service and Asset Management industry solution. The components of the industry solution used for service parts are often collectively referred to as "the SAP solution for service parts management."

Even though the development partners of SAP intended to use the solution to manage distribution centers full of service parts, and the solution was delivered along with other applications specific to service parts, the SAP EWM solution was built with the intent that it could be used across multiple industries. For instance, the first release of EWM (as part of SAP SCM 5.0) delivered functionality to support the needs of complex, high-volume distribution centers, including:

- slotting
- deconsolidation
- cross-docking
- yard management
- complex internal routing
- kitting
- VAS

In EWM 2007 (also called EWM 5.1), SAP added support for:

- ► Labor Management (LM)
- ▶ Radio Frequency Identification (RFID) enablement for internal warehouse processes
- ▶ kit-to-stock
- additional goods receipt functions
- ► catch weight support
- capabilities for direct connection to automated material handling equipment, or Material Flow Systems (MFS)
- enhancements for batch management
- enhancements for serial number handling
- manual creation of outbound deliveries

In more recent years, SAP has added additional functionality to SAP EWM to support the needs of consumer products and retail companies, and today, the solution is marketed and sold to all industries that require complex WMSs. Specifically, in EWM 7.0, SAP added support for:

- 1
- ► graphical warehouse layouts
- ▶ additional resource management features, including:
 - task interleaving
 - execution constraints
 - support for semi-system guided work
- ▶ additional cross-docking support, including:
 - opportunistic cross-docking
 - retail merchandise distribution
 - production cross-docking
- support for production supply from an EWM-managed warehouse

Following Release EWM 7.0, SAP will convert the SCM platform, including EWM, to the enhancement package model for deploying new functionality. This model has already been employed on ERP following the release of SAP ERP 2005 (or what is now known as SAP ERP 6.0), and now the same model will be utilized for SCM, CRM, and the other major SAP business applications. The enhancement package model allows SAP to deliver enhanced functionality through regular updates between major releases. The updates can be activated as needed via business functions.

The business functions contain a set of similar or related functions, allowing you to decide which business functions to activate without requiring you to activate all of the functionality delivered with the enhancement package at once. This can save you considerable time in testing the application of the enhancement package, because you only have to test the functions that are affected by the activated business functions. In turn, the business functions allow you to deploy the functionality to your end users faster. And the enhancement package model allows SAP to bring new functionality to market faster, making it a win-win for everyone.

The first enhancement package for SAP EWM is scheduled to be released in mid-2010. The functions will be delivered in separate business functions, which will allow you to install the enhancement pack and then activate one or all (or none) of the business functions and test your solution accordingly. In the coming years, SAP will continue to add additional features to the EWM 7.0 release through enhancement packages.

The EWM Brand 1.3

When SAP released its SAP R/3 Enterprise Extension Set 2.0 functionality to support yard management, cross-docking, and VAS, it assigned the informal name Extended Warehouse Management to this collection of new functions. Though you wouldn't find this name anywhere in the system, the features were collectively referred to using this moniker so that SAP employees and partners could effectively discuss the new features with their customers.

One common point of confusion is that the EWM brand, as it applies to ERP WM, does not include the function Task and Resource Management (TRM). TRM was released with SAP R/3 Enterprise Extension Set 1.1, whereas the EWM naming only applies as of R/3 Enterprise Extension Set 2.0.

What is also sometimes confusing is that the EWM naming does not even apply to all of the features that were delivered for SAP ERP WM with Extension Set 2.0. For example, dynamic cycle counting, the functionality that lets the user walk up to a storage bin in the warehouse with a Radio Frequency device and initiate an ad hoc cycle count, was introduced with Extension Set 2.0, but it is not included in the EWM features. The only three functions that are included in the EWM brand as it applies to SAP ERP WM include cross-docking, yard management, and VAS.

When SAP delivered SAP SCM 5.0 in 2005, it also delivered EWM. As mentioned previously, this version of EWM was related to SAP ERP EWM in name only. The SAP SCM EWM was delivered on the SCM platform, completely separate from SAP ERP and without any direct link to SAP ERP WM or SAP ERP EWM. It uses different tables, different structures, and different program from the ERP application. In some ways, it uses the same concepts and paradigms, but in other ways, it is significantly different and even performs the same functions in uniquely different ways. To hopefully make it more clear, Figure 1.1 provides a visual diagram of the functions to which the EWM is used to refer. However, in this text, we will focus on the right-hand side of the diagram - the SCM EWM.

In 2007, SAP decoupled EWM from the SCM Basis layer so that the company could prepare to deploy the solution as an add-on to ERP. An add-on is a product that can be deployed on top of another application platform without being coupled to or dependent on the underlying software technology architecture. Allowing the EWM to be deployed as an add-on would mean that businesses of all sizes that did not necessarily have the skills, manpower, or funding to deploy an SCM server could deploy EWM on their ERP server and enjoy the benefits of the latest warehousing applications.

As briefly mentioned earlier, in 2005, SAP announced that it would migrate its ERP application to the Enhancement Pack model and that the ERP 2005 release (which it later renamed ERP 6.0) would be the "go to" release for the next several years. This Enhancement Pack model allows SAP to deliver new functions in a quicker way and allows customers to implement those new functions more quickly and easily by giving customers the freedom to choose which business functions to activate after implementing the enhancement pack.

SAP ERP 4.6C **SAP SCM 5.0** Core WM **Extended Warehouse** Picking Management (EWM) Putaway - Picking Replenishment - Putaway Wave Picking - Deconsolidation Note: This is a simplified 2-Step Picking - Replenishment model and is not intended to be inclusive of all functionality Etc. - Wave Picking of the applications or releases. 2-Step Picking - Slotting **SAP ERP 4.7 EE 1.1** - Value Added Services - Task & Resource - Cross-Docking Management - Yard Management **SAP ERP 4.7 EE 2.0** - Dynamic Cycle Count **SAP EWM 5.1** - Labor Management **EWM ERP EWM** SAP EWM 7.0 - Value Added Services - Production Supply Opp. Cross-Docking - Cross-Docking - Merchandise Dist. - Yard Management

EWM - When Does it Apply?

Figure 1.1 The EWM name can be applied to functionality of ERP and SCM. In this text, we will focus on the functionality on the right side.

When SAP delivered its second Enhancement Pack for ERP, SAP ERP 2005 Enhancement Pack 2, in 2007, it made good on its promise to allow EWM to be deployed as an add-on to ERP. Now customers have the choice of whether to deploy EWM on the SCM platform or on their existing ERP platform, giving them the freedom to provide all of the functionality on the right-hand side in Figure 1.1 on the ERP platform. In Chapter 26, Deploying EWM, we will further discuss the option of deploying EWM as an add-on to ERP.

Target Audience 1.4

In this text, we intend to provide knowledge, information, and reference material for project leads, implementation consultants, project team members, business analysts, and business users who are responsible for implementing, maintaining, or problem solving for the SAP EWM solution. Key decision makers who need to understand the application well enough to decide how and where to deploy EWM may also find the text useful in their decision-making processes. The text will cover an overview of the capabilities of the EWM solution, the configuration elements available in the standard solution, the methods used to solve common business process problems, plus the possibilities to extend the solution to meet more complex or unique business requirements. The text will provide both detailed system configuration and setup instructions, and descriptions of and solutions to common business concerns for complex high-volume distribution operations.

Following the introduction, the second section of the text will cover the basic warehouse setup, including the warehouse structure, warehouse master data, stock management, and warehouse document types. This section will provide a baseline for understanding the remaining sections and will also provide a reference for users who are getting started with an EWM implementation.

The third section will cover configuration and setup for basic warehousing processes, including inbound processing, outbound processing, internal movements (including replenishment and rearrangement), and physical inventory.

The fourth section will cover special cross-topics such as cross-docking, yard management, VAS, and data capture (including mobile data entry using radio frequency-enabled devices and RFID).

The final section and the appendix will provide conclusions, a list of common abbreviations, and the index. If you are not familiar with the SAP warehousing terms already, you may want to check the index or the online glossary (available in the SAP Online Help at http://help.sap.com/saphelp_glossary/en/) before you continue, or you may find it helpful to refer to them periodically as you read through the chapters.

Whether you read the text cover to cover or place it on your desk to use as a handy reference during your implementation (or both), we think that you will enjoy the text and find it both interesting and useful.

1.5 Summary

In this chapter, we introduced SAP EWM and described the contents of this text. Hopefully, this gives you an idea of what this text is about and how to use it. In the next chapters, we will describe the organizational structure and master data for EWM.

Index

<u>A</u>	triggering for stock situation, 510
Access sequence, 397	<i>triggering in RF, 451</i> Allowed package volume, 120
for staging area and door	Allowed package weight, 120
determination, 460	Allowed volume tolerance, 120
Action definition, 784, 785	Alternate unit, 119, 139, 140
Action profile, 357, 783	Alternative storage bin type sequence,
Activity, 214, 362	168, 504
Activity area, 105, 214, 378, 436	Annual inventory, 531
Assign bins, 106	Annual PI Physical Inventory, 545
assigning to physical inventory area,	Application Link Enablement, 50
540	Application platform, 781
create, 105	Archive objects, 795
in queue determination, 723	Archiving, 794
join, 105, 455	ASN, 307
Activity types, 701	ASN tracking number, 365
Actual workload, 688	Assign warehouse
Addition to existing stock, 67, 168, 383,	in EWM, 52
390	Authorization fields, 790
Certificate number, 72	Authorization objects, 790, 791
Goods receipt date, 71	Authorization profiles, 790, 791
Level, 75	Authorizations, 790, 791
Shelf-life expiration date, 72	Auto ID infrastructure (AII), 141, 749
Add-on for EWM, 799	Auto-ID Object Event Repository, 750
Ad hoc movements, 483, 511	Auto Logon, 721
via RF, 512	Automated storage and retrieval systems
Ad Hoc PI Physical Inventory, 545	(ASRS), 57
Adjustment profile, 153, 158	Automatic packing, 351
Adobe Forms, 279	Automatic refresh
Advanced Planning and Optimization	Easy Graphics Framework, 730
(APO), 126, 414	Automatic replenishment, 484, 500
Demand data, 164	Autorefresh, 566
Advance Shipment Notice (ASNs), 339,	Auxiliary packaging material, 195, 662
343, 345, 635, 758, 760, 771	Auxiliary products, 653
Alert Monitor, 510	Availability, 798, 804
Alert priority , 509	Availability group, 84, 240, 349, 359,
Alerts	392
for capacity utilization, 509	For production supply, 473
	20. p. oddooron sappy, 175

Available for Sale (AFS), 40, 41 Available quantity *Batches*, 62

В

Backflushing, 157, 476, 480 Backflush withdrawal, 157, 683 Barcodes, 719 Base unit, 119, 141 Base unit of measure, 132, 139 Basic measurement services, 567 Batch In goods issue process, 255 In the goods receipt process, 254 Update control, 253 Batch data communication (BDC), 808 Batch Management, 120, 136, 251 Documentary batch management, 256 Enable, 254 BC Set. 804 Activation, 806 Collective, 805 Production supply, 472 Bill of lading, 365, 641 document for freight order management, 464 Bill of material, 203, 474, 667 Billing delivery related, 415 Bin access type, 90, 214 allowed for resource, 725 in queue determination, 723 Bin type determination, 165 Bin type sequence, 384, 505 Bonded stock, 414, 773 Bonded warehouse stock, 765 Book inventory, 540 BP role category, 224 Bulk storage, 57, 62, 383 Bulk storage indicator, 160

Bulk structures, 160 Business Add-In (BAdI) Calculating labor factor, 222 calculating resource execution constraints, 729 Date determination for comparison of shelf life, 157 Determine available time of processor, enable documentary batch in ERP, 258 Enhancing product number, 134 Enhancing the warehouse graphic layout, 575 mapping serial numbers ERP->EWM, 276 Posting goods movement via PPF, 785 prioritization of warehouse orders, 727 resource execution constraints storage group engaged, 729 /SCWM/DLV_BATCH_CHAR, 255 /SCWM/DLV_BATCH_VAL, 255 /SCWM/EX_CORE_CR_STOCK_ID, 285 /SCWM/EX_DLV_DET_LOAD, 352 /SCWM/EX_ERP_SN, 276 /SCWM/EX_RECGRP_ENGAGED_ HANDL, 729 /SCWM/EX_RECGRP_LEAVETIME_ CALC, 729 /SCWM/EX_SR_PRIOP, 352 SMOD_APOCF005, 809 specify your own number for the stock ID. 285 stock removal strategy, 444 transferring additional valuations into the batch. 255 Travel distance calculation, 701 Verification field, 102 **Business Application Programming** Interfaces (BAPIs) for physical inventory, 544 Business configuration set, 360 Business context, 586, 587

Business explorer (BEx), 582	Tolerance group, 292
Business hours, 181	Valuation measured, 294
Business intelligence	Catch weight product, 153
Delta extraction, 581	Catch weight profile, 154
Initial extraction, 581	Catch weight profile for catch weight
Business partner, 52, 175	quantity, 124
Employee, 775	Catch weight relevant, 124
Identification numbers, 180	Catch weight tolerance group, 124, 154
Loading, 807	Categories, 563
Plants, 183	Category of unit of measure, 120
Processor, 691	Changed by, 134
Roles, 178	Change documents, 355
Business partner roles	Checked by, 134
Processors, 224	Checked delivery, 680
Business partner types, 176	Check-in, 344, 367, 642
Business system group, 134	Check-out, 642
, ,	Checkpoint, 362, 632
	CIF, 330
C	Citrix, 747
	Closed, 148
Calendar assignment	Closed packaging, 120, 148
for wave, 431	Closing indicator, 605
Calendar	Code group, 407
maintain, 426	Comma delimited file
Cancelling picking, 452	creating for data loads, 809
Capacities, 120, 145	Communication point, 777
Capacity check, 75, 92, 390	Company code, 37, 39
Early, 76	assign plants, 39
Capacity consumption, 120, 142	Completion check, 370
Capacity profile	Complex loading, 462
for wave, 431	Complex unloading, 369, 370
Capacity utilization, 509	Composite roles, 790
Carrier, 176, 183, 193, 367, 462, 636	Condition configuration, 785
Carrier profile, 193, 427	Condition (for labor management), 694
Catch weight, 123, 150	Condition maintenance group, 397
Measuring in work center, 114	Condition Records
Catch weight management, 360	for wave template determination, 434
Activation, 292	Condition table, 397
ERP activation, 292	Condition technique, 394, 787
In EWM delivery, 294	Creation, 398
Integration into EWM processes, 293	for wave assignment433
Profile, 292	Condition type, 397

Confirmation correction, 604 Supply chain units, 184 Consistency check, 347 Transfer via CIF, 127 Consolidation group, 436, 458 Customer Relationship Management (CRM), 310, 411 determination, 417 Consolidation group, 67, 113, 378, 520, Customer maintenance, 179 522, 624 Customer returns Consolidator, 183 Inspection, 402 Consumption-relevant for VAS, 158 Customs business partner, 183 Customs office, 183 Control cycle records, 475 Control indicator, 359 Cutover, 812 Control indicator for process type Cycle count indicator, 156, 546 determination, 359 Cycle Counting, 546 Controlling (ERP), 541 Conveyor system, 453 D Conveyors, 574 Core interface (CIF), 117, 119, 126, 179, Dangerous goods, 150, 187, 766 182, 183, 334, 766, 801, 808 Dangerous goods indicator profile, 154 Automatic transfer, 335 Data archiving, 794 Integration model, 126 Data entry type, 226 Initial transfer, 330 DataSources, 555, 577 Correction delivery, 601 Data store objects, 576 Correlation fix, 157 Date profile, 357 Counting, 374, 402 Date types, 357 Explicit, 403 Decentralized warehouse management, Implicit, 403 130,800 Counting inbound delivery, 402 Decision code, 377, 407 Counting procedure, 531 Deconsolidation, 343, 374, 375, 378, Country of origin, 136, 352 380 With batch management, 299 Deconsolidation work center, 380 Without batch management, 299 Delivery, 757 Crate part replenishment, 484, 496, 487 Integration ERP-EWM, 337 Crate parts, 208, 496 Delivery adjustment in case of Created by, 134 differences, 591 Cross-docking, 33, 607 Delivery date, 347 Exceptions, 602 Delivery item type Cross-docking monitor, 610 Serialization, 276 Cross-docking route, 192, 423, 611 Delivery priority, 359 Crystal reports, 583 Delivery processing, 781, 783 Currency Unit, 532 Delivery Split Indicators, 49 Custodian, 249 Delivery status, 354 Customer, 175, 179

Delta extraction, 581	Early capacity check, 76
Demand data, 163, 396, 761	Easy Graphics Framework (EGF), 555,
Demand quantity, 164	730
Denominator, 119, 140	EDI, 307
Destination bin	Efficiency, 710
determination, 446	Effort codes, 662
Determination procedure, 397	Electronic data interchange (EDI), 344
Difference Analyzer, 453, 541, 602, 769	Electronic Product Code (EPC), 749
Difference category, 590	Element groups, 198
Dimension checks, 143	Elements, 199
Dimension ratio, 165	Employee, 176, 182
Direct delivery distribution, 413, 757	Business partner number, 222
Direct labor activities, 698	Performance levels, 222
Direct Outbound Delivery (EWM), 414,	Employee number, 222, 775
416	Employee performance, 688, 708
Direct replenishment, 484, 498, 499	Viewing results, 710
Direct sales, 772	Employee performance documents, 708
Display profile, 226, 733	Empty bin, 67, 507
Distance calculation, 64	Putaway rule, 168
Distribution Mode for the Delivery, 49	Search rule, 74
Distribution model, 337	Empty storage bin, 383
Document	Empty storage bin search, 168
Category, 354	End time, 698
<i>Type, 354</i>	Engineered labor standard, 222, 687
Documentary batch, 158	Uploading, 696
Document category, 358	Work steps, 695
Document flow, 413	Enhancement pack model, 32, 34
Document type, 358, 359, 428	Enterprise resource planning
Assign, 369	Add-on for EWM, 799
determination, 413	Integration to non-SAP, 800
Door determination, 364, 369, 370, 460	Integration to older releases, 800
Door determination groups, 364	Entitled to dispose, 131, 497
Doors, 57, 107	Environmentally relevant, 154
Driver, 462	EPC, 752
Dynamic cycle counting, 33	Equipment
Dynamic selection criteria, 560	As resource, 209
	Evaluation points, 500, 503, 504, 505,
	508
E	Event-driven quantity assignment, 764
	Event Manager, 750
EAN category, 119, 141	EWM transaction codes
EAN / UPC, 119, 141	How to use, 130

EWM-triggered opportunistic cross-	External step, 63
docking, 618	External Warehouse Management, 48
Exception Code, 377, 391, 451, 453,	Extract time calculation, 156
499, 569, 585	Extract transform load, 576
Configuration, 586	
Definition, 588	
Difference Category, 590	F
In RF, 593	
LIST, 595	Factory Calendar, 532
Testing, 597	Fast mover, 501
Usage, 592	Field control profile, 357
Exception code profile, 588	Filling level, 148
Exception handling, 585	Final delivery, 311
Exceptions	Final ship-to party, 613
Carrier responsibility, 599	Finance
Shipper responsibility, 599	Integration, 774
Excess capacity tolerance, 126, 148	Finance (ERP), 541
Excess volume tolerance, 148	Final outbound delivery, 413, 466
Excess weight tolerance, 120, 147	Final Shipment, 464
Exchange infrastructure (XI), 801	Financials (FI), 39
Executed workload, 708	Findings, 403
Execution code profile, 586	Fire containment section, 91
execution priorities	First-in/first-out (FIFO), 444, 383
for resource types, 727	Fiscal Year
Execution priorities, 211	assignment for physical inventory, 532
Execution step, 586, 587	Fixed bin, 57, 60, 99, 483, 489, 498
Execution time for replenishment, 485	stock removal strategy, 444
Expected goods receipt, 339, 344, 345,	Fixed storage bin, 383
352, 354, 355, 360, 367, 763, 773	Floor storage, 57
Export regulations, 414	Flow racks, 57
Expiration date, 352	Follow-up action, 377, 391, 403, 406
Extended computer aided test tools	Forecast data, 761
(eCATTs), 808	Foreign trade organizational unit, 183
Extended Warehouse Management	Form name, 146, 195
(EWM)	Formulas, 691
Add-on, 33, 34, 328	Forward picking area, 483
Deployment, 328	Freight code sets, 193
Development partners, 30	Freight forwarders, 176
IDoc interface, 329	Freight Order Document, 464
Integration to ERP, 50	Freight Order Management, 421, 464
Release of, 33	Function codes, 737
External product number, 134	Function key quantity, 226
· ·	

G	Pick HU, 659
GANTT chart, 566 Gaylords, 149 General Item category group, 119, 151 General storage, 383 Geographic location of EWM, 803 GET_URL, 571 Global trade identification number (GTIN), 141 Global Trade Services (GTS), 414 Goods issue, 467 cancellation, 467, 773 For production, 480 posting automatically, 463 posting for ODO, 422 reverse468 Goods movement bin, 356, 370 Goods movement control, 83 Goods receipt, 350 From production, 343 From supplier, 343 Goods receipt notification (GRN), 353 Goods receipt posting, 343 Graphical User Interface, 38 Graphical warehouse layout, 555 Define object, 574	Pick HU, 659 Picking control, 81 Printing, 279 SSCC number, 282 Status management, 281 Structure, 277 Type check, 66 Handling unit management (ERP), 374 Handling unit warehouse task, 312 Hazardous goods, 150 Hazardous materials, 57, 62 Hazardous rating, 385 Hazardous substances, 766 Hazardous substance storage-Relevant, 154 Height, 119, 142 Height indicator, 165 Hierarchy tree, 564 High availability, 804 High-rack storage, 57 Human capital management (HCM), 222 Human resources (HR), 183 Integration, 775 HU type, 125, 146 groups, 725 HU warehouse task
Gross weight, 119, 136, 142 Group resource types, 219	Nonactive, 519
н	<u>1</u>
Handling indicator, 121, 151 Handling unit (HU), 451, 574 close at packing station, 421 Empty handling units, 278 for picking, 421 for transportation, 462 Packaging materials, 278 physical inventory, 531	Identification numbers, 180 Identification point, 57, 73, 375 ID point, 447 IDoc, 126, 130, 779 Implementation Guide, 38 Inbound delivery, 40, 355, 365, 783 Item type, 374 Splitting, 350 Type, 374

Inbound delivery item, 370 Internal process code, 391, 586 Internal Warehouse Movements, 483 Inbound delivery notification (IDN), 308, 346, 355, 760, 783 International article number (EAN), 141 Internet Transaction Server (ITS), 741 Activation, 308 Inbound processing, 556 Intrastat declaration, 766 Incompleteness profile, 429 Inventory, 343 Incompletion check, 347 Inventory management, 41 Integration, 768 Incompletion profile, 357 Indirect activities, 687, 701 Inventory procedure, 533 Entering, 702 Invoice before goods issue (IBGI), 465, Indirect activity types, 701 467, 772 InfoCubes, 576, 578, 579 In yard, 376, 405 iPPE, 679 InfoPackages, 578 InfoProviders, 576, 578 Item category, 356 Initial extraction, 581 Item category group, 119, 151 Item filter Inspection For returns, 760 for warehouse order creation, 436 Sample, 376 Item type, 356, 359, 428 Visual, 370 determination, 413 Inspection decision, 402 ITSmobile, 713, 718, 740, 741, 748, Inspection document, 372, 376, 401, 750, 751, 753, 780 402, 403 using with ERP, 742 Mixed, 78 Inspection document items, 403 K Inspection frequency, 402 Inspection object, 376 Kanban, 496 Inspection object type, 372, 376, 402, Kit component, 667 404 Kit header material, 667 Activation, 405 Kits disassembly, 684 Inspection procedure, 402 Kitting, 157, 667, 420 Inspection rule, 376, 401, 402, 404, 408, Movement type for kit header, 677 518 Packaging specification for kitting, 673 Inspection status, 376 VAS order for kitting, 673 Integrated product and process Kitting work center, 676 engineering (iPPE), 196, 679 Kit to order, 668, 773 Integration model, 126, 331 Using CRM sales orders, 679 Activation, 128 Using ERP sales orders, 668 Interim bins, 57 Kit to order during picking, 678 Interleaving, 728 Kit to stock, 681, 764, 773 Intermediate document (IDoc), 126, 130, Initiated from VAS orders in EWM, 779 Internal consumption, 772 Using ERP production order, 681

L	Logistics unit of measure, 124
r 1 1: 204	Long material number (LAMA), 132
Labeling, 381	Lower threshold
Labor activities	for alerts, 509
Direct, 698	Low Stock Check, 545
Indirect, 701	Low-stock count, 540
Labor factor, 222	threshold value, 540
Labor management, 156, 183, 555, 556,	
574, 687	
activation, 688	M
Deactivating external process steps,	14474 424
689	MARA, 121
Employee performance, 708	MARC, 121
Performance data, 776	Master data
Plan activity area for work center, 113	Automatic transfer to EWM, 335
labor management data	Integration, 330, 767
loading, 813	Material description, 119
Large/Small	Material flow system, 574, 575, 777
stock removal strategy, 444	Material group, 119, 135
Last-in/First-out (LIFO), 444	Packaging materials, 119, 145
Latest Start Date (LSD), 726, 727	Material master (ERP), 117, 130
Layout-oriented storage control, 372,	Basic data, 119
446, 457	Foreign trade
Lead times, 192	Export data, 136
for route determination, 423	Plant data / storage 1, 119, 120
Legacy system migration workbench	Sales
(LSMW), 808	General/plant, 119, 120, 148
Legs, 192, 423	Units of measure, 119
Length, 119, 142	WM execution, 121, 152, 154
Length Indicator, 165	WM packaging, 124, 147
Level of available quantity, 59	Material number, 119
License plate, 367, 462	Material requirements planning areas
LIME, Limit values	Supply chain units, 184
for warehouse order creation, 436	Material resource planning area, 183
LIST, 595	Materials
Loading, 413, 420, 460, 462, 464, 639	Transfer via CIF, 127
task creation, 421	Materials Management (MM), 39
maintain, 426	Material valuation, 775
RFID integration, 751	Maturation time, 139
Logical System, 127	Maximum capacity, 125, 148
Logical transaction step flow, 737	Maximum height, 149
Logistics Service Provider, 131	Maximum length, 149
0	

Maximum number of bins, 60, 168 Maximum number of occupied bins, 510 Maximum packaging height, 126, 149 Maximum packaging length, 126, 149 Maximum packaging width, 126, 149 Maximum quantity, 171, 489, 500 Maximum stacking factor, 120, 143 Maximum stock type quantity, 73 Maximum volume, 120, 147, 148 Maximum weight, 120, 147 Maximum width, 149 Means of transport, 187, 361, 364, 636 Menu Manager, 735, 739 Merchandise distribution, 153, 158, Merchandise distribution cross-docking, Methods, 558, 565 Minimum production quantity, 497 Minimum quantity, 171, 489, 500 Minimum quantity (as percentage of maximum quantity), 172 Minimum remaining shelf life, 120 Minimum Replenishment Quantity, 489, 493, 498, 500 Minimum shelf life, 137 Mixed inspection documents, 78 Mixed owners, 78 Mixed pallet, 378 Mixed parties entitled, 78 Mixed special stocks, 79 Mixed stock type, 77 Mixed storage, 70, 390 Mobile data entry, 450 Mobile devices, 449 Mode of transport categories, 187 Monitor Define, 564 MultiProviders, 578, 580

N

Near fixed picking bin, 383 Near to fixed bin, 169 Negative stock, 80 NetWeaver, 127 Auto ID Infrastructure, 750 Web Dynpro, 745 Net weight, 119, 142 New products introduction, 356 Node, 563 Node Hierarchy, 564 Node Profile, 563 Nodes, 574 Hiding in the warehouse monitor, 559 No goods issue, 85 Nondependent stock type, 84 Non-location-dependent stock types, 349 No replenishment, 170 Numerator, 119, 140

O

Object, 572 Object class, 562 Object type, 571 Online support system (OSS) Note application, 799 Operational labor planning, 688 Operational planning, 707 Opportunistic cross-docking, 607 Optimal bin type, 506 Optimal location, 500 Optimal section, 506 Optimal storage bin, 505 Optimal storage type, 505 Optimum bin type, 504, 505 Order fill times, 483 Order item indicator, 398 Order-related replenishment, 484, 492, 494, 495

Order to Cash, 412	Packaging material type, 120, 146, 195,
Orders, 757	365
Organizational Structure, 37	Packaging specification, 196, 351, 382,
OSS note	385, 441, 518, 654
836899, 762	Activation, 200
958143, 121	Creation, 199
Outbound delivery, 40, 411, 466, 757	Determination, 202
Outbound delivery (ERP), 413, 416	Distribution, 201
create without reference, 413	Existence check, 652
Outbound delivery (final, EWM), 413	Level, 655
Outbound delivery order (ODO), 413,	Levels, 198
416, 492, 783	loading, 810
creation from ODR, 425	Printing, 660
maintenance, 418	Packaging specification procedure, 652
route determination during, 424	Packing, 369, 413, 420, 458, 751
Outbound delivery order item, 492	Automatic, 351
Outbound delivery orders (ODOs)	Packing group, 119, 145
expected shipping time, 726	Packing list, 365
Outbound delivery request (ODR), 310,	Pack station, 421
413, 416, 772, 783	Pallet storage, 62, 383
activation, 417	Parking lot, 367
route determination during activation,	Parking spaces, 633
425	Partner profile, 357
route determination during creation,	Partial quantities
424	stock removal strategy, 444
Outbound orders, 757	Partner role, 652
Outbound process	Party entitled, 349, 385
overview, 412	Mixed, 78
Outbound processing, 411, 556	Party Entitled to Dispose, 207, 246
Overcapacity tolerance, 125, 149	assignment for physical inventory, 533
Owner, 244	PD, 625
assignment for physical inventory,	PDF form, 146
533	PDF form name, 146, 195
Mixed, 78	Pending claims quantity, 602
	Percent remaining shelf life, 120, 139
	Performance
P	Employee, 708
	Performance levels, 222
Packaging material, 194, 278, 365, 662	Persistent staging area, 576
Capacity, 195	Personalization Profile, 720, 735, 736,
Closed indicator, 195	738, 739
For transportation units, 636	Personnel number, 182

PFGR, 625	Planned maximum number of bins,
Phrase management, 767	168
Physical inventory, 531, 556	Planned maximum quantity, 171
Adjustments, 769	Planned minimum quantity, 171
allowing corrections, 533	Planned minimum replenishment
areas, 540	quantity, 170
counting, 534	Planned putaway control indicator, 159
monitoring, 550	Planned putaway sequence, 172
Posting Differences Automatically, 544	Planned replenishment, 171, 484, 489
processing, 539	Planned replenishment task, 494
Synchronizing with ERP, 769	Planned shipment, 464
Physical inventory area	Planned skip putaway, 173
physical inventory status, 551	Planned storage bin type, 168
Physical Inventory Document, 535	Planned storage section indicator, 167
activation, 534	Planned values, 393
creation, 534	Planned workload, 688, 704
priority, 537	In warehouse monitor, 706
Physical inventory methods, 545	Planning activity area, 704
Physical inventory procedure, 538	Planning and simulation results
assignment to physical inventory area,	Loading, 708
540	Planning with shelf life, 137
Pick-by-voice, 713, 719, 747	Plant, 38, 39, 176, 183, 349
Pick Completion time	Supply chain units, 184
for wave, 432	Transfer via CIF, 127
Pick denial, 391, 453	Ports
Pick execution	Supply chain units, 184
via paper pick tickets, 419	Possible group types, 650
Pick handling unit (HU), 421, 447	Posting change, 322, 483, 513, 768
Pick point, 57, 456	Bin, 84
Active, 82	For production supply, 479
HU from, 113	Post goods issue, 413
Pick tickets, 419	Post-Processing Framework (PPF), 107,
Pick, Pack, and Pass, 105, 453	279, 350, 417, 513, 768
Picker-directed replenishment, 451	action for wave assignment, 433
Picking, 413, 420	for posing goods issue, 467
Picking list, 447, 448	for printing pick lists, 447
Picking path, 436	for printing picking lists, 448
picker-driven replenishment, 499	Printing, 787
Pick-up bin, 519	PPF actions
Pie chart, 566	Time of processing, 786
Pilferable, 123, 153	Preliminary inspection handling unit,
Planned cross-docking, 607	372, 401

Preliminary inspection inbound delivery,	Production order, 345, 762
401	Production planning, 203, 469
Preprocessing, 705	Integration, 773
Presentation Device, 226, 722, 734	Production supply, 157, 773
Sounds for messages, 226	BC Sets, 472
Presentation device type, 226	Integration, 472
Presentation profile, 734, 735, 736, 738	Organizational structure, 472
Preservation, 381	Picking for, 478
primary picking area, 483	Staging, 477
Printing, 781, 787	Staging area determination, 208
Determination procedure for work	Production supply area (PSA), 203, 469
centers, 112	496
Printer determination	Assigning bins, 206, 476
for invoice printing, 466	Creation in ERP, 203
priority index, 727	In EWM, 474, 475
Priority points, 354	Mapping, 205
Process block profile, 156	Transfer from ERP, 475
Process code, 371, 596	Product load category, 156
Process indicator for determination of	Product master, 117, 130, 359, 386
the warheouse process, 359	classification, 143
Process indicator, 428	General data, 132
Process integration (PI), 801	Global data, 133
Process-Oriented Storage Control (POSC),	Packaging data, 119, 120, 144
373, 420, 446, 459, 657	Properties, 119, 120, 133
Process step	rearrangement data, 505
External, 524	Slotting, 163
Internal, 524	Storage, 119, 150
Process type, 156, 359, 492, 658	Storage type data, 165
For work centers, 112	Units of measure, 119, 139
Process type determination, 428	Warehouse data, 133, 155
Process type determination indicator,	Product master decides, 170
156	Product master (ERP)
Processor, 183, 221, 690	Sales
Defining application transactions,	General/plant, 147
224	WM packaging, 149
Product description, 119, 132	Product number, 119, 130, 132
Product determination, 135	Products
Product freight group, 151	physical inventory, 531
Product freight sets, 194	Product-specific physical inventory,
Product group, 651, 653	531
Product group type, 653	Product warehouse task, 312
Product hierarchy, 119, 135	Nonactive, 519

Profile, 355, 356 Change attributes, 231 Programmable logic controllers, 777 Display, 231 Project stock, 305 Quantities fixed, 172 Pull extraction, 581 Quantity adjustment, 371 Purchase order, 343, 345, 365, 762, Quantity class 771 Putaway, 76 Purchasing Quantity classification, 63, 158, 172, Integration, 771 385, 441 Push back racks, 57 Quantity interval, 407 Push extraction, 581, 582 Quantity offsetting, 357 Quarantine period, 123, 152 Putaway, 343, 505 bin determination, 352 Queries, 576, 578 Queue, 722, 213, 556 Confirm putaway, 66 Execution, 382, 391 Queue access sequences, 214 Preparation, 382 Queue Assignment, 390 Queue determination, 213, 391, 418, Putaway control, 65 Split during, 68 Queued remote function call (qRFC), Storage control, 69 Putaway control indicator, 158, 343, 385, 396, 397, 505 Queue sequence, 723, 215 Putaway delay, 627 Queue types, 216, 728 Putaway PI Physical Inventory, 546 Queue type sequences, 216 Putaway quantity class, 76 Quicksizer, 801 Putaway quantity classification, 172 Putaway rules, 66, 390 R Putaway sequence, 172 Putaway strategy, 382 R/3 add-in, 130 R/3 plug-in, 126 Radio Frequency (RF), 803 Auto logon, 217 Q-inspection product/batch inbound transactions for picking, 419 Radio frequency identification (RFID), delivery, 402 Q-inspection product/batch warehouse-141, 713, 749 Rearrangement, 483, 500, 505 internal, 402 Q-inspection returns delivery, 402 configuration, 502 Quality inspection, 343, 374, 375 execution, 507 in background, 507 Quality inspection engine, 372, 760 Quality inspection group, 123, 152 Reason code Quality management, 375 physical inventory, 537 Quant, 230, 443 Received on Dock (ROD), 40, 41 Adding to existing quants, 231 Recommended storage quantity, 164

Recounting	Default bin, 700
physical inventory, 534	Execution priorities, 211
REC storage groups	Stock on, 80
Assigning to storage bins, 220	Resource Execution Constraints (REC),
Reference document profile, 357	219, 729
Reference product for packing, 145	Resource execution constraint storage
Register, 350	group, 91, 220
Release method, 431	Resource group, 212, 722, 723
Release strategy	Resource management, 391, 531, 556,
for wave, 432	713, 720
Relevant for hazardous substance, 123,	integrating physical inventory, 548
154	Resource type, 210, 700, 722, 724,
Remaining volume after nesting, 120,	727
143	Retail, 153
Remanufacturer, 183	Retention period, 355
Remote function call (RFC), 127, 202,	Return material authorization, 760
713	Return order, 758
for third part mobile integration, 746	Returns
Repackaging, 381	Inspection, 760
Replenishment, 86, 170, 171, 483	Return to vendor, 773
planned, 489	Reverse Goods Issue, 468
Tolerance, 86	Reverse kitting, 684
Replenishment at a storage type level,	RFC destination, 127
485	RF Cookbook, 736
Replenishment level, 86, 485	RF Framework, 713, 715, 718, 719, 731,
Replenishment quantity, 489, 495	739
Replenishment strategy, 499, 522	Best Practices, 732, 736
Reports (BI), 576	enhancing, 735
Request for calculation of maximum	RFID tags, 719
quantity in storage type, 165	RF Menu Manager, 721, 735
Request Types	Roles, 790
for route determination, 423	Delivered, 792
Request types (for transportation), 187,	Rough bin determination, 82, 492
192	Rounding
Required minimum shelf life, 120, 138,	After split, 77
139, 157	Whole units, 83
Requirement indicator, 396, 398	Rounding rule, 120, 138
Requirement quantity indicator, 398	Rounding rule SLED, 120
Requirement type, 398	Route determination, 417, 422
Reserve area, 483	Routing Guide Engine (RGE), 422
Resource, 209, 227, 556, 574, 720, 721	Route, 422, 458, 460, 636
Current storage bin, 217	Cross-docking route, 611

maintain, 427	SCM basis, 201
simulation, 427	Scrapping, 406
Stop, check when repacking, 114	Screen sizes
Routing guide engine (RGE), 187	for RF screens, 733
Routings, 203	SDP relevance, 137
Rule Engine	Search rule, 390
for Auto ID Infrastructure, 753	Search rule for empty bin, 74
joi muio 1D mjrustructure, 755	Seasonal demand, 501
	Section indicator, 505
S	
<u> </u>	Selection variants, 559
Sales BOM, 773	Semi-system-guided processing, 729
Sales orders, 411, 757, 772	Serial number, 49, 369
outbound processing for, 412	Automatic creation, 269
Status, 758	Creation by template, 269
Sales order items, 164	For outbound delivery processing, 270
Sales order stock, 304	In delivery processing, 266
Sample, 403	In EWM monitor, 274
e e e e e e e e e e e e e e e e e e e	In warehouse tasks, 272
Sample inspection, 376	Length, 276
Sampling procedure, 402	Profiles, 261
SAP	Provisional, 271
Business Intelligence, 29	Serial number requirements, 259
Customer Relationship Management,	Serial number management, 258
29	Serial number profile, 122, 150, 152
Enterprise Resource Planning, 30	Service parts management, 30, 48, 413
ERP, 29	Service parts planning, 30, 201
Extended Warehouse Management, 29	Integration, 761
Extended Warehouse Management 7.0	Service provider, 570
enhancement pack 1, 29	Set to checked, 135
History, 29	Shelf life, 120, 137, 138
R/1, 28	Shelf-Life Expiration Date (SLED), 444
R/2, 28, 29	In GI process, 290
R/3, 28, 29	In GR process, 288
R/3 Enterprise Extension Set 1.1, 33	Master data, 287
R/3 Enterprise Extension Set 2.0, 33	Monitoring, 290
Service and Asset Management, 30	Ship HU, 457
Supply Chain Management, 29	Shipping and Receiving (S&R), 421, 462,
SAPConsole, 713, 739	781, 783
SAP Developer Network, 786	Shipping conditions, 187, 192
SAP ERP, 126	for route determination, 423
SAP NetWeaver Mobile, 716	Shipping points
Schedule condition, 785, 786	Supply chain units, 184
	113

Shipping zones	Staging area determination, 208
Supply chain units, 184	Staging area / door determination group
Ship-to party, 181, 458	162, 351, 364
Shortcut	Staging bay, 462
for RF presentation devices, 734	determination, 460
Shrinkage, 153	Standard bin, 217, 722
Simple loading, 462	Standard carrier alpha code, 636
Simple unloading, 369	Standard HU type, 122, 125, 145
Simulation	Start bin, 217
Labor planning, 705	Start condition, 785, 786
Single roles, 790	Start time, 698
Sizing, 798, 801	States
Skip during putaway, 173	for RF Framework, 736
Slap and ship	Status profile, 356
RFID support, 751	Status slotting, 164
SLED, 286	Steel containers, 149
Slotting, 143, 159, 171, 393, 398, 500,	Step flow
505, 761	for RF Framework, 737
Activating planned values, 393	Steps
Slotting index, 503, 505	for RF Framework, 736
Slow mover, 501	Stock
Smart forms, 146, 279, 448	Blocked, 242
Sold-to party, 181	Custodian, 249
Sort fields	From one plant in EWM, 247
assignment to stock removal rule, 444	From several plants in EWM, 249
Sort rule	Incoming and outgoing, 238
for warehouse order creation, 436,	On resources, 233
437	On transportation units, 234
Source system, 575	Owner, 244
Special stock, 304	Party entitled to dispose, 246
Mixed, 79	Physical and available, 236
Speedometer, 566	Quality inspection, 242
Split during putaway, 169, 170	Valuation, 303
SPL_MAT_FIELDS_CORRECT_T130F,	Visibility, 233
121	Stock category, 349, 531
S&R activity, 636	Stock Comparison between EWM and
Stacking factor, 137	ERP, 544
Staging, 413, 420, 460	Stock data
Staging Area Group, 460	loading, 812
Staging area, 57, 108, 364, 370, 520	Stock determination, 300
Assign to doors, 109	Stock determination has priority, 302
determination, 421, 460	WM has priority, 303

Stock determination group, 162	Туре, 91
Stock identification, 74, 283	User status, 93
Creation, 284	Storage Bin Check, 547
Deletion, 285	Storage bin level for fixed bins, 485
Split, 286	Storage bin-specific physical inventory,
Usage, 285	531
Stock on resource, 80	Storage bin sorting
Stock posting	loading, 810
physical inventory, 534	Storage bin type, 160, 167, 388, 393
Stock removal control, 79	Storage bin type sequence, 387
Stock removal control indicator, 161,	Storage concept, 500
418, 441	Storage control, 66, 372, 517
Stock removal rule, 82	Layout-oriented, 375, 517, 522
Stock removal strategy, 436, 440, 443,	Process-oriented, 517, 524, 527
521	Putwawy, 69
Stock transfer, 322, 406	Storage group, 91, 529
Stock transfer order	Storage location, 39, 40, 349
Discrepancies, 598	creation, 40
Stock transport order, 40	Storage percentage, 120
Stock type, 41, 239, 349, 359, 385, 514,	Storage process, 525, 526
653	Storage section, 87, 387
Definition of new stock types, 243	Check, 68
For production supply, 474	For yard management, 632
Non-location-dependent, 359	Storage section check, 387
Role, 359	Storage section indicator, 159, 167, 386
Role for storage type, 85	387, 393, 504, 506
Stock type role, 350	Storage section search, 159
Storage behavior, 61, 390	Storage section search sequence, 167,
Storage bin, 88, 582	384, 386, 504, 505
assignment to production supply area,	Storage type, 56, 165, 166
496	determination for picking, 440
Creation, 89	for production supply, 474
display physical inventory information,	for work centers, 111
550	for yard management, 632
Generating, 97	Level, 65
Labels, 102	primary picking (or forward picking),
Mass change, 98	484
rough bin determination, 493	replenishment strategy, 499
Sorting, 98	reserve, 484
Structures, 94	Storage type determination
System status, 93	access strategy, 442
tracking for resource, 722	Storage type group, 499

Storage type role, 58 Third-party integration Storage type search sequence, 159, 161, for mobile devices, 746 384, 385, 394, 418, 440, 441, 505 Third-party logistics, 180 Store-and-forward, 780 Third-party suppliers, 176 Stringent FIFO, 444 Threshold addition, 69, 169, 170 Suboptimal storage type, 505 Thresholds, 566 Subtotal filter Time of last slotting run, 164 for warehouse order creation, 436 Tolerance Replenishment, 86 Supplier cross-docking, 608 Supplier Network Collaboration (SNC), Tolerance Check 307, 344 difference analyzer, 543 Return processing, 758 physical inventory, 534, 536 Tolerance Groups Supply chain unit, 52 Assign to warehouse, 185 physical inventory, 536 Support pack, 799 Top warehouse order System-guided by Queue, 450, 726 for pick, pack, and pass, 454 System-guided execution, 391 Total shelf life, 120 System-guided processing, 724, 726, 729 Traffic lights, 566 Trailer System-guided Selection, 450 loading, 462 Transaction code, 38 Transaction data layer, 762 Transformation (BI), 580 Tag and ship Transportation, 462 RFID support, 751 Transportation cost profile, 425, 427 Tag commissioning, 752 Transportation costs, 194 Tailored measurement services, 567 Transportation cross-docking, 610 Tare weight, 195 For contract packagers, 617 Tare weight variable, 147 Without storage control, 616 Target stock indicator, 398 With storage control, 616 Task and resource management, 33 Transportation group, 120, 187, 136, Task and Resource Management (ERP 192, 194 WM), 720 for route determination, 423 TCD process number, 615 Transportation hierarchy, 188 Telegram, 777 Transportation lane, 188 telnet, 740 Transportation modes, 187 Terminals Transportation Request, 464 Supply chain units, 184 Transportation route, 191 Text-based RF devices, 739 Legs, 192 Text profile, 357 Transportation service providers Theft, 153

Third-party clients, 716

Supply chain units, 184

Transportation Unit, 344, 462, 464

Activity, 369 Checking in, 638 Validation profiles, 737 Creating, 635 Valuation measured, 294 including in storage type search for Valuation quantity, 295 picking, 441 Transportation zone, 189 Value-added service order, 519 Value-added services, 33, 157, 343, 381, Travel distance, 700 420 Travel distance calculation, 574 Configuration, 650 Travel time, 700 Determining relevance, 651 Two-step picking, 162 Inbound processing, 664 Internal processing, 665 U Master data, 653 Order creation, 656 Unassigned bin quantity, 602 Outbound processing, 657 Unchecked delivery, 680, 48 Packaging specifications, 654 Unit of dimension, 119, 142 Settings for the warehouse, 652 Unit of measure category, 120, 143 Work center, 660 Unit of measure for maximum Value interval, 408 packaging, 126 Value interval for counting, 152 Unit of measure for maximum packing Variable tare weight, 126 length/width/height, 149 Variant GTIN, 141 Unit of volume, 142 VAS billing, 649 Unit of weight, 119, 142 VAS order, 382, 665 Universal product code (UPC), 141 End time, 661 Unloading, 343, 350, 639 Execution, 660 Complex, 369, 370 Start time, 660 RFID integration, 751 VAS order for reverse kitting, 684 Simple, 369 Vehicle, 361, 364, 462 Unloading list, 367 Creating, 639 Unplanned replenishment, 484 Vendors, 175, 182 UoM category, 120 Supply chain units, 184 Upper threshold Transfer via CIF, 127 for alerts, 509 Verification field, 94 User, 217, 720 Verification profiles, 739 User group Voice HTMLB generator, 749 for assignment of personalized menus, Voice picking Integration, 780 User master record, 790 Voice XML, 748, 749 User name, 182 Volume, 119, 137 UTF-8 code page, 740 Volume indicator, 165

Utilization, 710

Volume unit, 119 VT220 terminal emulation, 740	Warehouse number definition in EWM, 50 Warehouse order, 582 assignment to queue, 722
W	assign / unassign, 730
W3C, 748	change latest start date, 730 change queue, 730
Warehouse assign in ERP, 42, 45 define in ERP, 42 Model the structure, 56 physical inventory settings, 532	Creation, 315, 413, 419, 435 Creation rule, 315 confirming / cancelling, 730 for physical inventory, 548
Supply chain units, 184	for physical inventory documents, 318
Warehouse cockpit, 566 Define, 573 Enhancing, 567 Layout, 569	for picking, 450 locking / unlocking, 730 Printing, 787 prioritization, 724
Warehouse control unit, 777, 779	re-sorting WTs, 438
Warehouse document types, 307	selection for system-guided processing,
Warehouse doors, 632 determination, 460 Supply chain units, 184 Warehouse management engine, 783 Warehouse management monitor, 555 Categories, 563 Creating nodes, 561 Hiding nodes, 559 Methods, 558, 559, 565 Node, 563	screening or system guited processing, 725 sorting during creation, 728 sorting, 437 sorting for system-guided selection, 727 Warehouse Order Creation Rule (WOCR), 419, 435, 728 customizing, 439 for pick, pack, and pass, 456 Warehouse process type, 214, 351, 359,
Node hierarchy, 564 Node profile, 563 Object class, 562 Personalizing, 559 Selection variants, 560	370, 374, 385, 406, 460, 474, 487, 519, 527, 529 determination, 417 determination for delivery line, 427
Selection variants, 560 Warehouse material group, 122 Warehouse monitor, 343, 366, 391 assigning warehouse orders, 726 display variants, 730	Determination for production supply, 474 For repacking, 112 in queue determination, 723 Worshouse product group, 150, 151
managing resources, 729 Posting changes, 479 selection variants, 730	Warehouse product group, 150, 151 Warehouse request, 451, 493, 494 document type, 488 item type, 488

Windows Terminal Server (WTS), 747
747
/ 4/
WM execution, 121
WM packaging, 124
Work center, 57, 110, 195, 203, 376,
408, 657, 660, 663
deconsolidation, 379
Deconsolidation, 523
Determination, 114
for packing, 458
for pick point, 82, 457
for production supply, 474
Inbound section, 112
layout, 377, 408
Layout, 112, 381
Outbound section, 112
Quality inspection, 518
Worker
As resource, 209
Workflow, 781
Workload
Actual, 688
Calculation for planning, 703
Planned, 688
Work steps, 695
X
. 1
xCelsius, 583
XML browser, 748
XYZ coordinates, 92, 574, 575, 700
Origin, 93
V
<u>Y</u>
Yard, 344
Yard management, 33, 360, 364, 421
462, 631
102, 031

Monitoring, 646 Storage bins, 57 Yard move, 362 Yard movements, 643 Creation, 643 Yard warehouse tasks, 314

Z

Zero stock check, 546 Zero-stock count, 540 Zone maintain, 427